



PARTS LIST

ITEM PART NO.	DESCRIPTION	KIT NO.	QTY.	ITEM PART NO.	DESCRIPTION	KIT NO.	QTY.	ITEM PART NO.	DESCRIPTION	KIT NO.	QTY.
1.	99.4418.00 Screw		16	21.	77.2114.22 Cover		1	42.	96.7568.00 Washer		6
2.	96.7195.00 Washer		20	22.	98.2272.00 Oil Dip Stick		1	43.	76.0402.09 Plunger (45 mm)		6
3.	90.4059.00 O-Ring	43	12	23.	99.1927.00 Screw		12	45.	90.5107.00 Anti-Ext. Ring	74	6
4.	36.2011.66 Valve Seat	43	12	24.	96.6938.00 Washer		12	46.	98.2265.00 Cap		3
5.	36.2010.76 Valve	43	12	25.	90.5091.00 Anti-Ext. Ring		4	47.	90.3841.00 O-Ring	74	6
6.	94.7450.00 Spring	43	12	26.	77.0302.41 Connecting Rod		3	48.	98.2325.00 Cap		2
7.	36.2009.51 Valve Guide	43	12	27.	77.2203.70 Cap		2	49.	96.7700.00 Washer		3
8.	36.7065.01 Valve Unit	43	12	28.	97.5968.00 Oil Indicator		1	50.	96.7870.00 Washer		2
9.	90.4065.00 O-Ring		12	29.	90.4141.00 O-Ring		2	51.	96.7555.00 Washer	74	6
10.	98.2420.00 Cap		12	30.	76.2200.78 Shim		2	52.	69.2195.66 Plunger Bolt	74	6
11.	76.1501.22 Cover		1	31.	76.1500.22 Crankcase		1	53.	77.1200.41 Manifold		2
12.	90.3835.00 O-Ring		4	32.	90.1670.00 Ring	44	6	54.	90.3903.00 O-Ring	47, 80	6
13.	90.1614.00 Ring		4	33.	99.3652.00 Screw		8	55.	76.0802.70 Packing Retainer	47, 80	6
14.	77.2122.93 Head Conn. Tube		1	34.	91.8474.00 Bearing		2	56.	90.2850.00 Packing	79, 80	6
15.	90.0605.00 Cir-Clip		2	35.	98.2100.00 Cap		1	57.	76.1002.51 Head Ring	48, 80	6
16.	76.0211.35 Crankshaft (T121) 76.0210.35 Crankshaft (T151)		1	36.	90.3833.00 O-Ring		1	58.	76.2170.70 Intermed. Ring	80, 81	6
17.	77.0100.22 Crankcase		1	37.	76.2000.74 Foot		2	59.	91.4978.00 Key		1
18.	77.2120.01 Ring		6	38.	90.9174.00 Bushing		6	60.	90.0695.00 Cir-Clip		1
19.	77.2118.84 Gasket		1	39.	97.7400.00 Plunger Pin		6	61.	90.1672.00 Ring	32	1
20.	99.1867.00 Screw		16	40.	99.4266.00 Screw		4	62.	90.2848.00 Ring	79, 80, 81	6
				41.	77.0500.54 Plunger Guide		6	63.	90.2855.00 Seal, Low Press., 45mm	79, 80	6

REPAIR KITS

KIT NO.	32	43	44	47	48	74	79	80	81
ITEM NO.s INCLUDED IN KIT	61	3, 4, 5, 6, 7 (8)	32	54, 55	57	45, 47, 51, 52	56, 62, 63	54, 55, 56, 57, 58, 62, 63	58, 62
NUMBER OF ASSEMBLIES IN KIT	2	6	3	3	6	3	3	1	3
NUMBER OF CYLINDERS KIT WILL SERVICE	-	6	3	6	3	3	3	1	1

TORQUE SPECS*

Position	Ft.-lbs.
1	51.5
10	95.8
20	7.3
23	8.8
28	13.2
33	29.4
40	51.5
46	51.5
48	73.7
52	29.4